420 Rec'd PCT/PTO 0 2 NOV 1999

U.S. AI	PPLICATION	NO. (IF KNOWN SE	E 37C (1.5)	INTERNATIONAL				ATTORNEY'S	DOCKET NUMBER
-		71767		PCT/E	P98/025	29		(K)	53 885
20. BASTO		llowing fees are sul L FEE (37 CFR		(7)				CALCULATION	S PTO USE ONLY
DASI\ ▼				- (5)) : D or JPO		\$840			
				aid to USPTO (37 CFI		3040	.00		
	No internati	onal preliminary ex		e paid to USPTO (37)	 CED 1.49	\$670 2)	0.00		
	Neither inte	onal search fee pai mational prelimina	d to USPTO (rv examinatio	(37 CFR 1.445(a)(2)) on fee (37 CFR 1.482)	nor	\$760	.00		
	Internationa	l search fee (37 CF l preliminary exam	R 1.445(a)(2)) paid to USPTO aid to USPTO (37 CFF		\$970	.00		
	and all clain	as satisfied provision	ons of PCT A	rticle 33(2)-(4)		\$96			
G 1	60400			IATE BASIC FI	EE AM	OUNT =	:	\$840.00	
months	from the ear	00 for furnishing the claimed prior	e oath or decl ity date (37 (laration later than CFR 1.492 (e)).	□ 2	0 🗆 30	0	\$0.00	
	AIMS	NUMBER		NUMBER EXT	IRA	RATE	:		
Total c		17	- 20 =	0		x \$18.0	0	\$0.00	
	ndent claims	1	- 3 =	0		x \$78.0	0	\$0.00	
Multip	ole Dependen	t Claims (check if						\$0.00	
Daduct	ion of 1/2 for			ABOVE CALC			=	\$840.00	
must al	so be filed (Note 37 CFR 1.9,	1.27, 1.28) (c	able. Verified Small l heck if applicable).	Entity Sta	itement	×	\$420.00	
2		4.10				TOTAL	=	\$420.00	
Process months	sing fee of \$1 from the ear	30.00 for furnishin liest claimed prior	g the English ity date (37 (translation later than CFR 1.492 (f)).	□ 20	0 🗆 30	+	\$0.00	
## T				TOTAL NAT	IONAI	FEE	=	\$420.00	
Fee for accomp	recording the	e enclosed assignm appropriate cover s	ent (37 CFR heet (37 CFR	1.21(h)). The assignment 3.28, 3.31) (check if	nent must f applicab	be ole).		\$0.00	
à:				TOTAL FEES	ENCL	OSED	=	\$420.00	
*#						-		Amount to be: refunded	\$
74 H							f	charged	\$
X	A check in	the amount of \$42	0.00	to cover the above	fees is end	closed.			
		ge my Deposit Acce copy of this sheet		in the	amount of	•		to cover the above	ve fees.
	A dupiteau	copy of this sheet	is enclosed.						
X	The Commi	ssioner is hereby a	uthorized to	charge any fees which	may be re	quired, or c	redit aı	nv overpavment	
	to Deposit A			A duplicate copy of th				1 1	
NOTE: 1.137(a	Where an	appropriate time	limit under .	37 CFR 1.494 or 1.49 ore the application to	5 has not	-4-4			
		SPONDENCE TO		ore the application to	pending	status. Na 1	1	0 4//2	ten bæeen
	bert Kesten		· 		I	M.	lcot	seef this	on vacuus
11011	Bermuda D	unes NE				SIGNATU	RE		
		USA 87111				M. Robe	rt Ke	stenbaum	
	(505) 323-0 05) 323-086					NAME			
,						20, 430			
							ATIO	N NUMBER	
						November DATE	er Z, I	777	
						DATE			

Page 1 of 2

		LAIMING SMALL ENTIT LL BUSINESS CONCERN	Y Docket No. (K) 53 885
Serial No. PCT/EP98/02529	Filing Date April 29, 1998	Patent No.	Issue Date
Applicant/ Patentee: Dieter Zweig	le		
Invention: Device for Op Method	ptimizing Fabrics Based	d on Measured Thread Dat	a and Optimization
I hereby declare that I am:			
	mall business concern identific mall business concern empow	ed below: rered to act on behalf of the con-	cern identified below:
	ngenieurburo Dieter Zwe		
APDRESS OF CONCERN:	Ferdinand-Lassalle-St	trasse 54, D-72770 Reutl	ingen, Germany
(b) of Title 35, United State does not exceed 500 person is the average over the protemporary basis during eace either, directly or indirectly controls or has the power to th	roduced in 37 CFR 1.9(d), for its Code, in that the number of its. For purposes of this state revious fiscal year of the conh of the pay periods of the fis, one concern controls or has a control both. It is under contract or law have the regard to the above identified.		es under Section 41(a) and luding those of its affiliates, ees of the business concern on a full-time, part-time or affiliates of each other when r, or a third party or parties
	on filed herewith with title as lis	sted above.	
_	identified above.		
the patent iden		es concern are not evolucive.	aach individual concern or
organization having rights t person, other than the inve	o the invention is listed on the entor, who could not qualify a	es concern are not exclusive, en ext page and no rights to the san independent inventor undecern under 37 CFR 1.9(d) or a r	e invention are held by any er 37 CFR 1.9(c) or by any
Copyright 1994 Legalsoft	P05/REV01	Patent and Trademark Off	ice-U.S. DEPARTMENT OF COMMERCE

Fach person	concern or	· organization	to which I h	avo assigned granted	conveyed or li	consed or am under an
				vey, or license any righ	-	censed or am under an is listed below:
. ⊠ no si	uch person.	concern or o	rganization ex	rists		
			-	is listed below.		
FULL NAME ADDRESS						
		Individual		Small Business Concern		Nonprofit Organization
FULL NAME			10.00 30.00			
ADDRESS						
_,		Individual		Small Business Concern		Nonprofit Organization
FULL NAME _			-		-	
ADDRESS		Individual		Small Business Concern		Nonprofit Organization
FULL NAME		11 1001 7 300 00000	_	Officer Dubinion Control		Honproin Organization
ADDRESS						
		Individual		Small Business Concern		Nonprofit Organization
invention ave			•	•	ncem or organiza	ition having rights to the
entitlement to	small ent	tity status pr	ior to paying,	•	ing, the earliest	status resulting in loss of of the issue fee or any e. (37 CFR 1.28(b))
						all statements made on with the knowledge that
willful false st	atements a	and the like so	o made are pu	inishable by fine or imp	orisonment, or bot	h, under Section 1001 of
						rdize the validity of the
application, a	ny patent is	sung mereo	n, or any pate	nt to which this verified	Statement is dire	ciea.
NAME OF PER	RSON SIGN	VING:	Dieter Z	Zweigle		
TITLE OF PER	RSON SIGN	IING				
OTHER THAN	OWNER:		Managin	g Director		
ADDRESS OF	PERSON	SIGNING:		nd-Lassalle-Strass Reutlingen	se 54	
			Germany	Reactingen		
		\wedge	\wedge \prime			
	\ /	(11-11)	11			
SIGNATURE:	Δ	Vut	6/2	D	ATE: October 2	25, 1999
			1			

420 Rec'd PCT/PTGP98/02229 NOV 1999 IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Re:

International Application

PCT/EP98/02529

Filed

April 29, 1998

Applicant

Dieter ZWEIGLE

Attorney Docket

(K) 53 885

Box PCT Assistant Commissioner for Patents Washington, DC 20231

Preliminary Amendment

Dear Sir or Madam:

Please amend the above-identified application as follows:

In the Claims:

Claim 4, line 1, after "according to" cancel "one of Claims 1 to 3" and insert --

Claim 1 --.

Claim 5, line 1, after "according to" cancel "one of Claims 1 to 4" and insert --

Claim 1 --.

Claim 6, line 1, after "according to" cancel "one of Claims 1 to 5" and insert --

Claim 1 ---

Claim 7, line 1, after "according to" cancel "one of Claims 1 to 6" and insert --

Claim 1 --.

Claim 10, line 1, after "according to" cancel "one of Claims 1 to 9" and insert --

Claim 1 --.

Claim 11, line 1, after "according to" cancel "one of Claims 1 to 10" and insert --

Claim 1 --.

Claim 12, line 1, after "according to" cancel "one of Claims 1 to 11" and insert --

Claim 1 --.

5.

Claim 13, line 1, after "according to" cancel "one of Claims 1 to 12" and insert -- Claim 1 --.

Claim 14, line 1, after "according to" cancel "one of Claims 1 to 13" and insert -- Claim 1 --.

Claim 15, line 1, after "according to" cancel "one of Claims 1 to 14" and insert -- Claim 1 --.

Claim 16, lines 1 and 2, after "according to" cancel "one of the preceding claims" and insert -- Claim 1 --.

Claim 17, lines 2 and 3, after "according to" cancel "one of the preceding claims" and insert -- Claim 1 --.

Remarks

This Preliminary Amendment removes multiple dependencies in the claims.

Please calculate the Filing Fee according to this Preliminary Amendment.

Respectfully submitted,

M. Robert Kestenbaum

Reg. No. 20,430

11011 Bermuda Dunes NE

Albuquerque, New Mexico 87111

M. Robert Kestenbaum

Phone (505) 323-0771

Fax (505) 323-0865

30

. 1/PRTS

09 / 423179 420 Rec'd PCT/PTO 0 2 NOV 1999

Date: 22 April 1998

Ref.: 53 728

Applicant: Dieter Zweigle, Ferdinand-Lassalle-Str. 54, 72770 Reutlingen

APPARATUS FOR OPTIMIZING YARNS ON THE BASIS OF MEASURED YARN DATA AND METHOD OF OPTIMIZATION

The present invention relates to an apparatus for optimizing yarns and woven fabrics on the basis of measured yarn data and to the associated method of optimization.

The development of new woven fabrics is usually carried out with CAD systems. These known CAD systems allow new fabrics to be developed by changing a large number of parameters. However, in CAD systems the computation is always based on "ideal" yarns, i.e. yarns of which the diameter, fineness and tear strength is constant over the entire yarn.

In the case of actual yarns, however, the yarn diameters and other yarn properties are not constant over the length of the yarn, as they are in the case of "ideal yarn". For instance, actual yarns have nips, slubs, neps etc., which of course have an effect on the appearance of the later "actual fabric", but are not taken into account in the development of the fabric on the CAD system. This has the effect that the actual fabric obtained often does not meet the expectations of the designer.

The object of the invention is to improve the systems 35 for developing new fabrics and/or to optimize machine settings or processes in yarn manufacture.

This object is achieved by providing an apparatus which makes it possible to take into account during the design of the fabric the actual values of the respective yarn and which at the same time makes it possible to adapt and/or change the structure or any desired crossover point, taking into account the visual appearance of each yarn.

With the apparatus according to the invention, it is possible by changes to each and every crossover visually to emphasize or suppress nips, slubs or neps. In some fabrics, it is precisely the visual effects achieved by irregular yarns that are desired and, by being able to define the structure freely, it is possible in the case of desired irregularities to bring them out visually by the type of respective structure.

In the apparatus according to the invention, the yarn diameter of the respective individual yarn is measured optoelectronically. On the basis of the defined type desired structure, three-dimensional а representation of the actual yarn is computed, taking into account the individual measured values of the yarns, and is visually displayed. Each and every crossover can be changed preferably using schematized representation of the fabric on a screen and input with the keyboard or a mouse. fabric can in turn be visually displayed and changed as much as required until the desired design is obtained.

30

35

20

25

-3

The three-dimensional representation of the actual fabric also means that considerable amounts of yarn, machines, power and working time are saved, since it is no longer necessary to switch on the loom to see how the actual fabric looks, perhaps then to declare it a reject.

The combination of the structure input device and free sefectability of the weaving density also contributes to reducing the number of rejects.

5 Furthermore, in a particular embodiment it is possible in the apparatus according to the invention also to measure the colours along a yarn and to transfer them into the evaluation device, so that in addition to the actual yarn diameters the actual colours can also be taken into account in the computation of the actual fabric.

The invention is now explained in more detail with reference to an exemplary embodiment:

15

35

Figure 1 shows the construction of the apparatus according to the invention for optimizing actual fabrics on the basis of measured yarn data.

The apparatus 11 comprises a measuring device 12, which serves for measuring the yarn diameter, a structure input device 13, in which the respective desired structure can be freely defined and also changed, a control and evaluation device 14 and a display device 16, in particular a screen.

The measuring of the yarn diameter in the measuring device 12 takes place in the measuring head, which on the optical principle operates of measurement. The advantage of absolute optoelectronic measurement is that the measurement is insensitive to source aging, extraneous light, temperature and humidity and is not dependent on the colour, conductivity and lustre of the yarn to be measured. Such measurement also does not require constant recalibration and input of parameters.

For the measuring of natural yarns, it is generally adequate to use a measuring head with the accuracy of

10

 $0.1~\mathrm{mm}$. However, depending on the type of yarn to be measured, for example in the case of yarns of man-made fibres or else in individual cases of yarns of natural fibres, measuring heads

with the accuracy of at least 0.01 mm are used with preference.

In addition to the measuring head, the measuring device 12 comprises a yarn feed and electronics.

Such measuring heads are known from the prior art and are sold, for example, by BARCO/Belgium.

For the optimizing apparatus according to the invention it is necessary that the accuracy of the yarn diameter measurement is at least 1/100 mm. The measuring of the diameter of the yarn should take place at least every 2 mm.

The measured values determined in the measuring device 12 are then transferred into the evaluation device 14 via a parallel interface 19. The evaluation device 14 at the same time controls the measuring device 12 by a serial interface 21.

Also connected to the device 14 is the device 13 for inputting and changing freely definable structures. the structure input device 13, any possible type of crossover of the groups of threads can be defined. Preferably, these are flat fabric structures. accessing already defined structures, this device makes individually possible to define any structure and to change already existing structures at The input and changing of any number of crossovers. the respective structure most easily takes place using a PC, by marking the respective crossover points displayed on a screen, for example with a mouse or using the keyboard.

25

30

35

30

The structure input device 13 is preferably integrated together with the control and evaluation device 14 in a computer.

Once the measuring of the respective yarn has taken place in the device 12 and a structure has been defined in the device 13, the computation of the three-dimensional representation of the actual fabric takes place in the device 14 on the basis of the freely defined structure and the yarn diameters measured. The representation takes place on a screen 16 connected to the evaluation device 14. Optionally, an output device 17 may be connected to the evaluation device 14.

The measured data are visually displayed along space curves, variation in brightness (shadow effect) and colour being taken into account and a coverage calculation of the threads being carried out. In the visual display, light settings, camera position and focal length can be changed.

The representation on the screen preferably takes place by parallel projection of the object by means of a 3D graphics library. However, other projections are also possible.

Of course, for the computation of the actual fabric, the parameters of the loom (fabric size) must also be input and assigned to warp and weft threads, in order that the computed actual fabric really corresponds to the result woven later.

On the basis of this three-dimensional representation of the actual fabric, individual structures can then be changed in order to produce an individual fabric in which specific nips, slubs and/or neps due to the individual type of crossover of the threads in the fabric structure are emphasized more or suppressed. For documentation purposes, the three-dimensional

representation of the optimized actual fabric can then be * output on a printer or copier 17, preferably in colour.

- 5 If desired, the measured values can also be statistically evaluated. The statistical evaluation makes it possible to make statements about the quality of the yarns.
- The statistical functions should comprise not only a 10 statistical evaluation of an individual measured yarn which is possible at any time but also statistical evaluation taken over entire totals of series of measurements οf individual yarns and/or 15 definable and selectable individual measurements of yarns and should make it possible to obtain mean values, standard deviations, variances and other statistical evaluations of the measured individual yarns and/or groups of yarns. A two-dimensional and/or 20 three-dimensional graphic representation respectively desired statistical functions is also envisaged.

In a preferred embodiment of the apparatus according to 25 the invention, the computation and/or visual display of the fabric partially and/or completely with ideal yarns is also envisaged.

The graphic representation of the three-dimensional actual fabric may also take place in certain selectable colours, it being possible for each yarn to be assigned a colour.

The colour selection preferably takes place for each desired actual and/or ideal yarn by input of the respectively desired red-green-blue values, so that freely definable and selectable colours are available.

Of course, it is possible to store measured parameters, measured yarn diameters, statistical evaluations, computed actual fabrics, freely defined structures, parameters of the loom etc. in a data bank and call them up again as and when needed.

It is of course possible in the case of the apparatus according to the invention to import and export outside files.

10

15

20

The apparatus according to the invention also makes it possible - for example for the identification of periodic errors, such as the moirée effect - to display on the screen and also print out the measured yarn in the form of the standard yarn chart in the standardized dimensions.

If the resolution of the screen 16 and/or of the output device 17 is not adequate, a segmentation of the standard yarn chart into, for example, three segments is envisaged, which even in the case of a resolution limited by the hardware allows the standard yarn chart to be represented in segments at the required high resolution for identification of the periodic errors.

25

30

It is optionally likewise possible on the basis of the measured yarn data to have an actual weft-knitted fabric simulated, for example single-jersey, plain, plain rib, interlock, piqué etc. or else a warp-knitted fabric.

Of course, the knitted fabrics can also be input and changed in the structure input device (13).

Date: 22 April 1998

Ref.: 53 728

Applicant: Dieter Zweigle, Ferdinand-Lassalle-Str. 54, 72770 Reutlingen

PATENT CLAIMS

Apparatus (11) for optimizing actual woven fabrics
 on the basis of measured yarn data,
 having at least one measuring device (12) for measuring the yarn diameter,

having a structure input device (13) for inputting and changing freely definable structures,

15 having a device (14) for controlling the measuring device (12) and for evaluation and a display device (16),

the actual fabric being computed and represented on the basis of the measured yarn diameters and the freely

20 definable structure

and the fact that the defined structure of the fabric can be changed making it possible to adapt and optimize the actual fabric to the measured individual yarn diameters.

25

- 2. Apparatus according to Claim 1, characterized in that the measuring device (12) is an optoelectronic device.
- 30 3. Apparatus according to Claim 2, characterized in that the optoelectronic device (12) is a measuring device carrying out absolute measurements, in particular a measuring device operating in the infrared range.

- 4. Apparatus according to one of Claims 1 to 3, characterized in that the accuracy of the measuring device (12) is at least 1/100 mm.
- 5 5. Apparatus according to one of Claims 1 to 4, characterized in that the defined structure is graphically represented.
- 6. Apparatus according to one of Claims 1 to 5, 0 characterized in that the definition of each structure takes place by means of a two-dimensional matrix.
- Apparatus according to one of Claims 1 to 6, characterized in that the representation of the computed actual fabric takes place on a screen (16).
- 8. Apparatus according to Claim 7, characterized in that the representation on the screen (16) takes place by parallel projection of the object by means of a 3D 20 graphics library.
- 9. Apparatus according to one of Claims 1 to 8, characterized in that the output takes place on a printer (17), in particular a colour printer, or a 25 colour copier.
 - 10. Apparatus according to one of Claims 1 to 9, characterized in that controlling the measuring device (12) takes place by means of the evaluation and control device (14).
 - 11. Apparatus according to one of Claims 1 to 10, characterized in that the apparatus comprises a plurality of measuring heads or measuring devices (12).
 - 12. Apparatus according to one of Claims 1 to 11, characterized in that the fabric density can be set.

13. Apparatus according to one of Claims 1 to 12, characterized in that the computation of knitted fabrics additionally takes place in the evaluation device (14) on basis of the measured yarn data.

5

14. Apparatus according to one of Claims 1 to 13, characterized in that the apparatus additionally comprises means for carrying out a statistical evaluation of the measured values.

10

15. Apparatus according to one of Claims 1 to 14, characterized in that the structure input device (13) is envisaged for altering or creating flat fabric structures.

15

16. Apparatus according to one of the preceding claims, characterized in that the structure input (13) and evaluation and control (14) take place in a computer.

20

17. Method of optimizing actual fabrics on the basis of measured yarn data with an apparatus (11) according to one of the preceding claims, characterized in that, after measurement of the yarn diameter and definition of the freely definable structures, the actual fabric is computed and represented on the basis of the measured yarn diameters and the defined structure and the fact that the defined structure of the fabric can be changed makes it possible to adapt and optimize the actual fabric to the measured individual yarn diameters.

Date: 22 April 1998

Ref.: 53728

Applicant: Dieter Zweigle, Ferdinand-Lassalle-Str. 54, 72770 Reutlingen

Apparatus (11) for optimizing actual woven fabrics on the basis of measured yarn data, having at least one measuring device (12) for measuring the yarn diameter, having a structure input device (13) for inputting and changing freely definable structures, having a device (14) for controlling the measuring device (12) and for evaluation and a display device (16), the actual fabric being computed and represented on the basis of the measured yarn diameters and the freely definable structure and the fact that the defined structure of the fabric can be changed making it possible to adapt and optimize the actual fabric to the measured individual yarn diameters. (In this respect see Figure 1.)

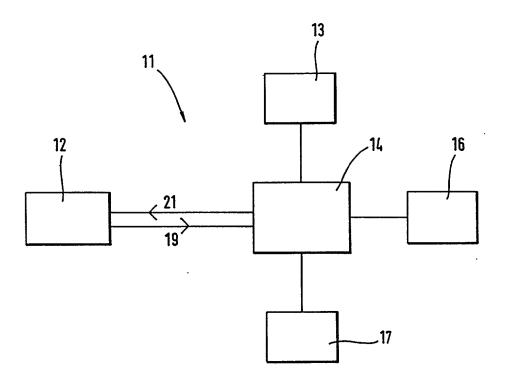


Fig. 1

	Docket No.
(K)	53 885

Declaration and Power of Attorney For Patent Application English Language Declaration

	As a below named inventor	, I hereby declare t	that:			
	My residence, post office ad	ddress and citizens	ship are as stated below next to n	ny name,		
	first and joint inventor (if plu which a patent is sought on	ral names are liste the invention entit	or (if only one name is listed belo ed below) of the subject matter wi led n Measured Thread Data and (nich is claimed and for		
	the specification of which					
	(check one)					
	☐ is attached hereto.					
in Maria	₩ was filed on April 29,	. 1998	as United States Application No	or PCT International		
milia	Application Number PC	T/EP98/02529				
	and was amended on					
	_		(if applicable)			
THE STATE ST						
A TOUR THE PERSON NAMED IN COLUMN						
	Section 365(b) of any foreign any PCT International app States, listed below and ha	ign application(s) folication which delete also identified late or PCT Internation	r Title 35, United States Code, for patent or inventor's certificate signated at least one country obelow, by checking the box, any tional application having a filing of	, or Section 365(a) of other than the United foreign application for		
	Prior Foreign Application(s)			Priority Not Claimed		
	197 18 562.2	Germany	02/05/1997			
	(Number)	(Country)	(Day/Month/Year Filed)	_		
	(Alicenter A					
	(Number)	(Country)	(Day/Month/Year Filed)			
-	(Number)	(Country)	(Day/Month/Year Filed)	J		

l hereby claim the benefit unde application(s) listed below:	er 35 U.S.C. Section 119(e) of any United States provisional
(Application Serial No.)	(Filing Date)	_
(Application Serial No.)	(Filing Date)	_
(Application Serial No.)	(Filing Date)	-
insofar as the subject matter of e. United States or PCT Internationa U.S.C. Section 112. I acknowledge Office all information known to m	tional application designating ach of the claims of this application in the manner application to disclose to the eto be material to patental ble between the filing date or	any United States application(s), or g the United States, listed below and, eplication is not disclosed in the prior provided by the first paragraph of 35 United States Patent and Trademark cility as defined in Title 37, C. F. R., f the prior application and the national
PCT/EP98/02529	April 29, 1998	pending
(Application Serial No.)	(Filing Date)	(Status) (patented, pending, abandoned)
(Application Serial No.)	(Filing Date)	(Status) (patented, pending, abandoned)
(Application Serial No.)	(Filing Date)	(Status) (patented, pending, abandoned)

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. (list name and registration number)

M. Robert Kestenbaum Reg. No. 20,430 11011 Bermuda Dunes NE Albuquerque, New Mexico 87111 Phone (505) 323-0771 Fax (505) 323-0865

Send Correspondence to: M. Robert Kestenbaum
11011 Bermuda Dunes NE
Albuquerque, New Mexico 87111

	\sim					
	1 81)					
Full name of sole or first inventor	Dieter Z	weigle				
Sole or first inventor's signature	Xthit.		_	•	Date October	25,
Residence Ferdinand—Lassalle	-Strasse 54,	D-72770	Reutlingen,	Germany(/)	1	
Citizenship German						
Post Office Address Ferdinand-Lassalle	-Strasse 54.	D-72770	Reutlingen,	Germany		
Full name of second inventor, if a	ny					
Second inventor's signature					Date	
Residence						
Citizenship						